

Torque Ft.-Lbs.	Clamping Force - Lbs
14	899
29	2698
43	4047
57	5620
72	7194
87	8992
101	10791

NOTES:

MATERIAL:
 BODY: DUCTILE IRON
 JAWS: HARDENED STEEL
 WEIGHT: 68.2 LBS

PERPENDICULARITY (BETWEEN RUNNING FACE AND JAW PLATE): 0.0012 (0.030)

PARALLELISM (KEYWAYS ON BOTTOM OF BED TO JAW PLATE): 0.0008 (0.020)

MATERIAL:	SEE NOTES	NAME	DATE
HARDNESS:	45 HRC	FINISH:	
CONTACT INFORMATION:			
Toll Free 855-869-2425 Fax 508-653-5110			
www.tmxtools.com			
34 TALBOT ROAD NORTH BOROUGH, MA 01532 USA			

DRAWN	T.T.	02-24-2020
ENG APPR.	T.T.	02-24-2020
MFG APPR.		
Q.A. APPR.		
SALES APPR.		

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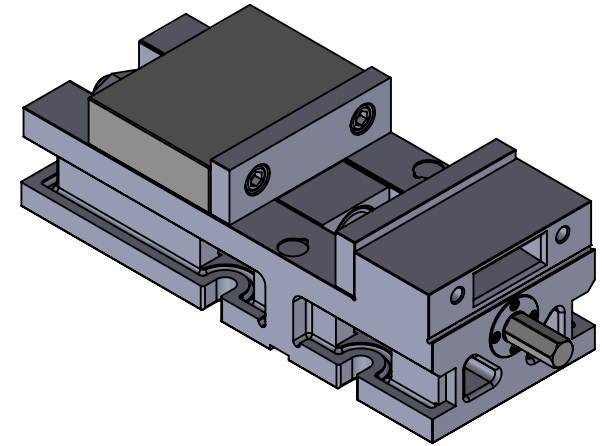
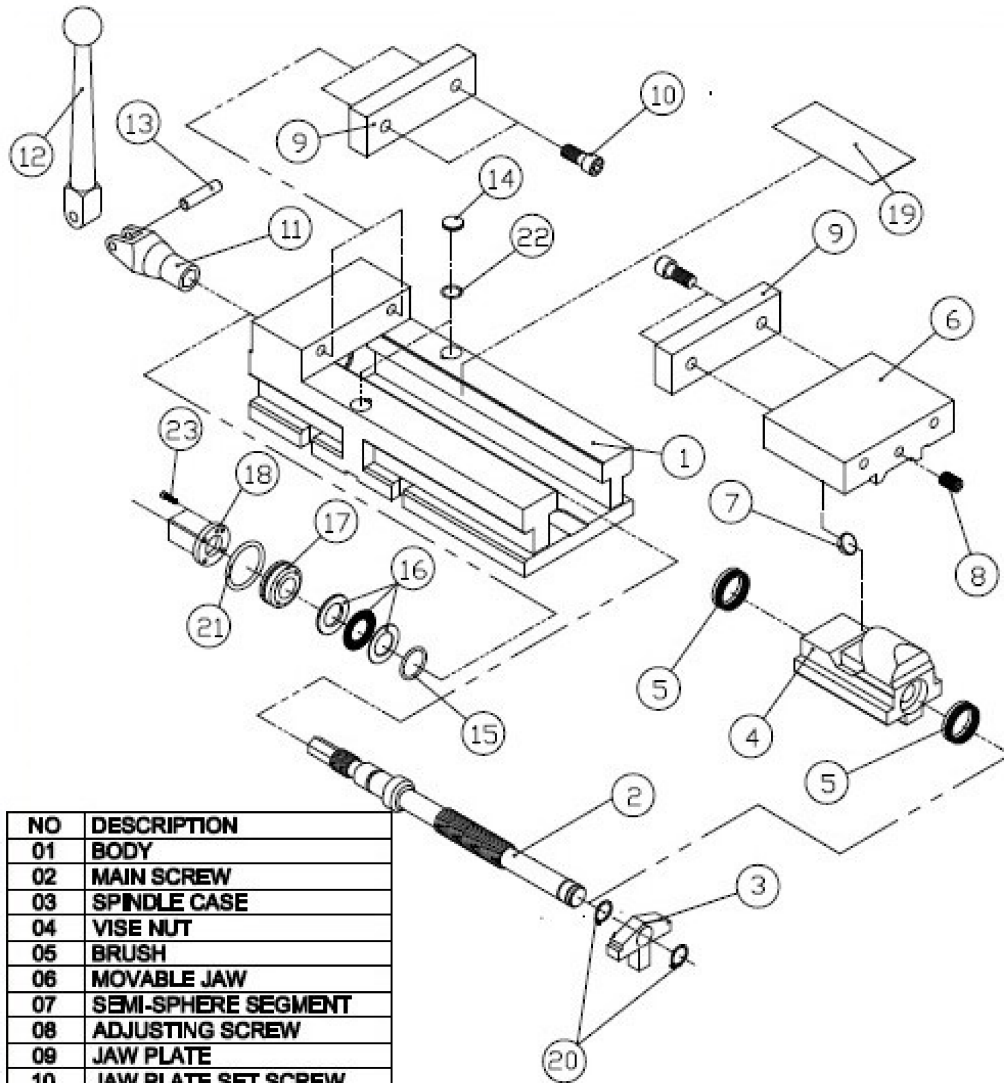
TITLE
 6" WELLOCK VERSATILE VISE

SIZE	DWG. NO.	REV
A	3-227-006	F

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THIRD ANGLE PROJECTION



NO	DESCRIPTION
01	BODY
02	MAIN SCREW
03	SPINDLE CASE
04	WISE NUT
05	BRUSH
06	MOVABLE JAW
07	SEMI-SPHERE SEGMENT
08	ADJUSTING SCREW
09	JAW PLATE
10	JAW PLATE SET SCREW
11	HANDLE SOCKET
12	HANDLE BAR
13	PIN
14	CHIP COVER
15	O-RING
16	BEARING THRUST COLLAR
17	LOCKING SCREW NUT
18	STABLE SCREW NUT
19	SLIDE COVER
20	C-RING
21	O-RING
22	O-RING
23	SCREW

MATERIAL:	SEE NOTES		NAME	DATE
HARDNESS:	45 HRC	FINISH:	DRAWN	T.T. 02-24-2020
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 THIRD ANGLE PROJECTION				

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TITLE 6" WELLOCK VERSATILE VISE				
SIZE	DWG. NO.			REV
A	3-227-006			F
DO NOT SCALE DRAWING			SHEET 2 OF 2	