

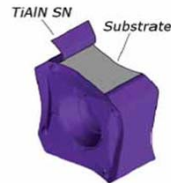
Code	Grade	Coating Process	Coating Type	Main Application	Cutting Material	Color	Grade Description
66	PH6930	PVD	TiAlN	Milling   Drilling	Steels, Stainless, Cast Irons, HRSA	Grey	coated carbide grade for high speed cutting in steel, stainless, cast iron and high temperature alloys in unstable machining conditions

### Milling

#### PH6930

(P20-P40)  
(M20-M30)  
(K20-K40)

Micro-grain carbide grade suitable for applications with instability conditions. Excellent solution for medium cutting speed applications.



### Drilling

#### PH6930

(P20-P40)  
(M20-M30)  
(K20-K40)  
(S20-S40)

Micro-grain carbide grade suitable for applications with instability conditions. Excellent solution for medium cutting speed applications.

