

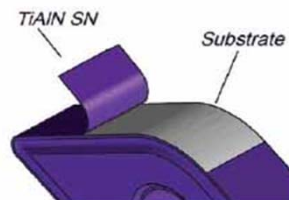
Code	Grade		Coating Process	Coating Type	Main Application	Cutting Material	Color	Grade Description
77	PH6225	see also replacement grade PH5125, L8	PVD	TiAlN	Turning	Stainless Steel	Grey	coated carbide grade for roughing to finishing operations with moderate cutting speeds.

Turning

PH6225

(P15-P30)

(M15-M30)



PVD (TiAlN SN) thick coated carbide grade for roughing of steels. Performs well on variable cutting conditions.