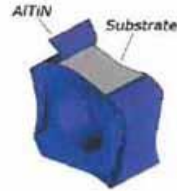


Code	Grade	Coating Process	Coating Type	Main Application	Cutting Material	Color	Grade Description
G1	PH7910	PVD	AlTiN	Milling Turning	Steels, Stainless, Cast Irons, HRSA	Grey	A highly wear-resistant AlTiN PVD coated grade primarily light machining and semi-finishing in steels, and cast-irons

Milling

PH7910



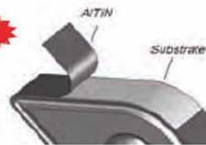
(P05-P10)

(K05-K10)

A highly wear-resistant AlTiN PVD coated grade primarily for light machining and semi-finishing in steels and cast irons.

Turning

PH7910



(P05-P10)

(M05-M10)

(S05-S15)

PVD (AlTiN) coated carbide grade with a very hard micro grain substrate improves wear resistance, heat dissipation and avoid built-up edge. High performance on "gummy" materials. For light turning of steels, hardened steels, stainless steels and HRSA.